

TORQUE VALUES FOR ST&G PRODUCTS 04-27-16

Note: Recommend apply Loctite 242 to all screws and bolt.

P/N	TYPE	Torque (Nm)	Hex (mm)
1212T, 1222T, 3212T	M6 Cap Screw	7 Nm	5mm wrench
1212MS, 1219T, 1252T/S, 1751T	M5 Cap Screw	7 Nm	4mm wrench
1212S	M6 Cap Screw	8 Nm	5mm wrench
1212A	M5 Cap Screw	6 Nm	4mm wrench
1213T	M5 Cap Screw	10 Nm	4mm wrench
1214T/S, 1221S, 1223T, 1421S	M6 Cap Screw	10 Nm	5mm wrench
1201T/S, 1202T/S, 1203T/S, 1204T/S, 1205T, 1211T/S, 1212T, 1212S, 1212MS, 1213T, 1216T/S, 1218T/S, 1219T, 1228T/S, 1229T/S, 1241T, 1252T/S, 1256T/S, 1261T/S, 1262T/S, 1263T/S, 1264T/S, 1702T, 1703T, 1704T, 1705T, 1751T	M8 Set Screw (Alignment Adjustment Screw)	15 Nm	4mm wrench
1211A, 1211A-OP, 1212A	M8 Set Screw (Alignemnt Adjustment Screw)	10 Nm	4mm wrench
1214T/S, 1217T/S, 1227T, 1218T/S	M6 Flat Head Screw (Mount Screw)	10 Nm	4mm wrench
1231T/S/A	M10 Cap Screw (Attachment Bolt)	30 Nm	8mm wrench
5212T	M6 Cap Screw	10 Nm	5mm wrench
5212T	M10 Set Screw (Alignment Adjustment Screw)	20 Nm	5mm wrench
1321/L1321, 1322/1323, 1324/1326/1319, 1320/1341, 1332A	M6 Cap Screw (Tube Clamp Torque Setting)	12 Nm	5mm wrench
1321/L1321, 1322/1323, 1324/1326	M10 Bolt (Pyramid Center Bolt)	18 Nm	8mm wrench
M0703	M5 Cap Screw	8 Nm	4mm wrench
1313A, 1313A-N	M6 Cap Screw	12 Nm	5mm wrench
P313/P317	M6 Cap Screw	10 Nm	5mm wrench
P212A	M5 Cap Screw	4 Nm	4mm wrench
P212A, P211A	M6 Set Screw (Alignment Adjustment Screw)	10 Nm	3mm wrench
P231A	M8 Cap Screw (Attachment Bolt)	20 Nm	6mm wrench
3010L/3020L	Ratchet & Clutch Pin	4 Nm	7mm spanner



TRI WRENCH ST&G 3-WAY ALLEN WRENCH

With the three most common hex wrenches in your hand at one time, convenience is always at hand.

P/N	Size
Tri Wrench	4, 5 and 6mm hex wrench size